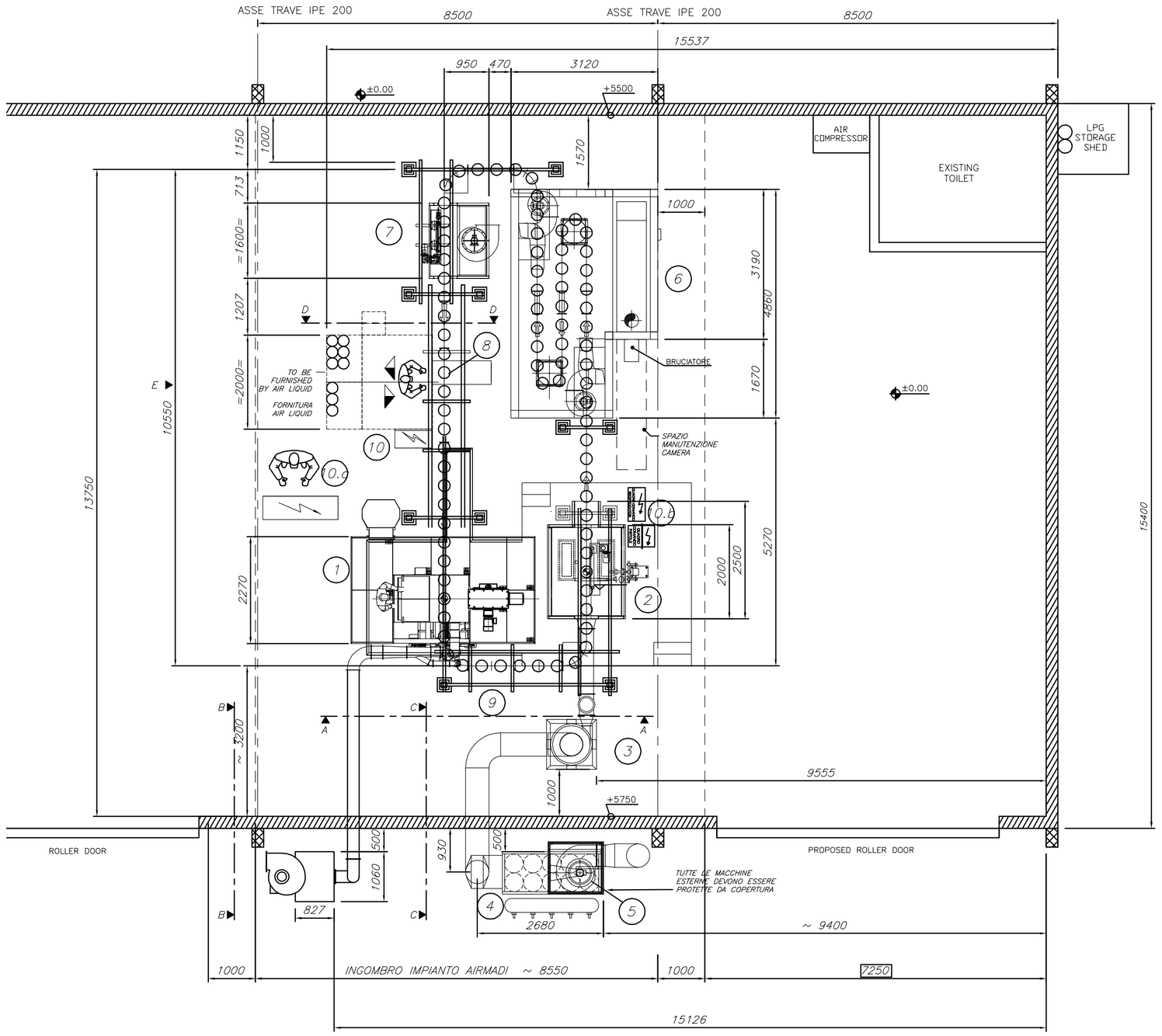

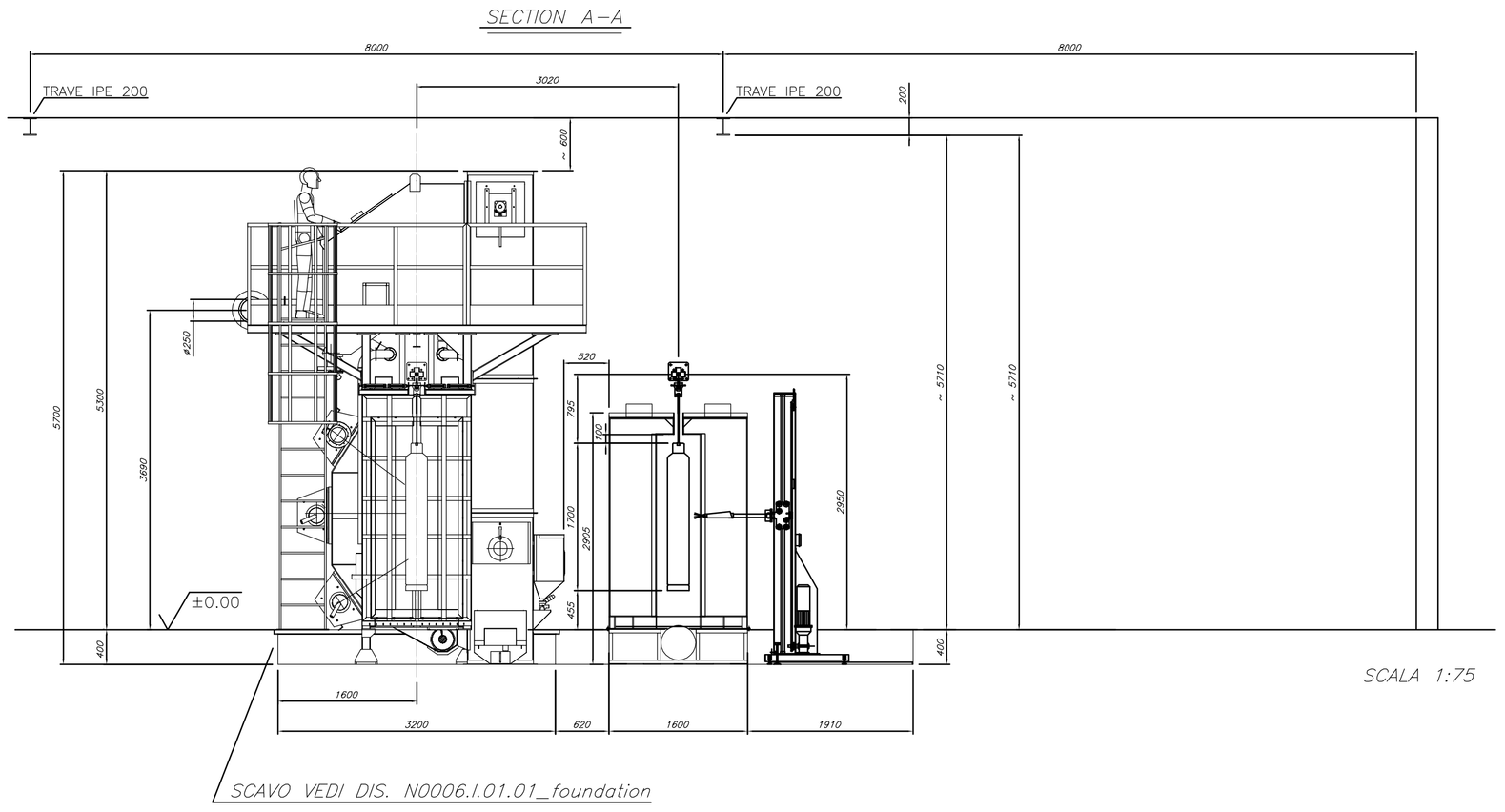

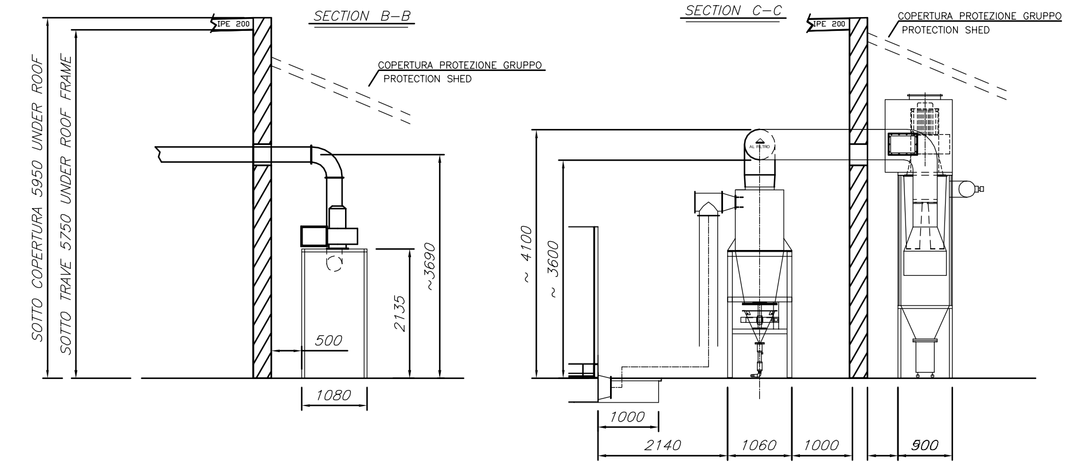

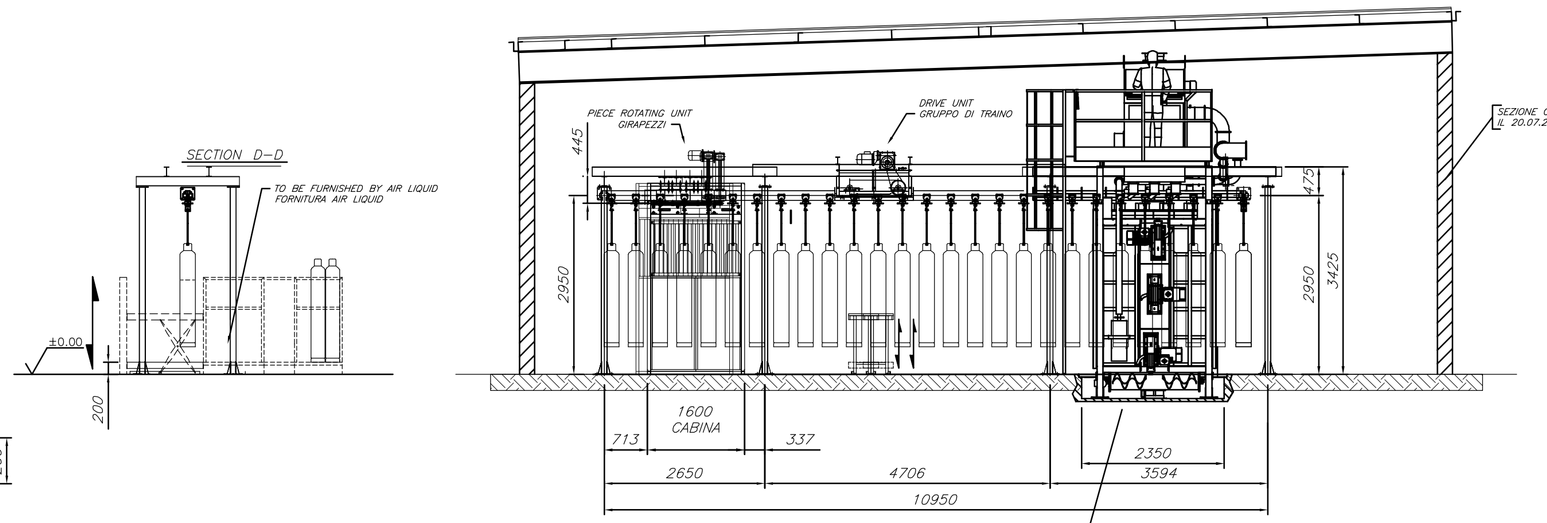

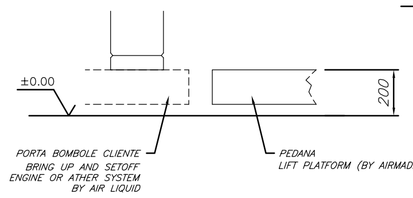

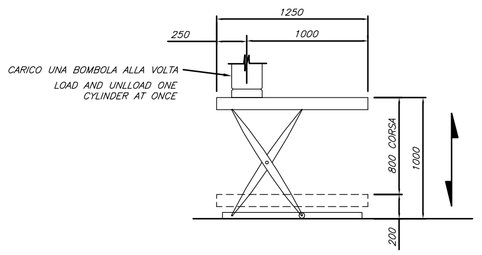

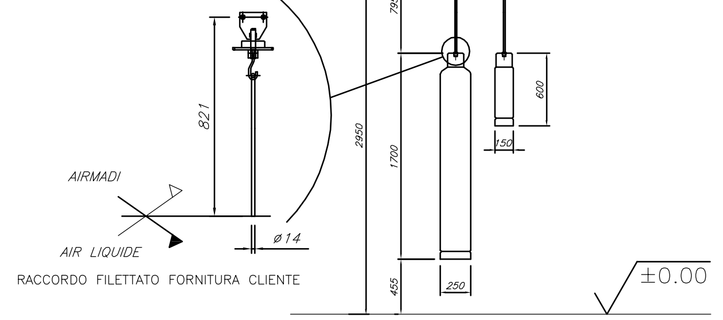

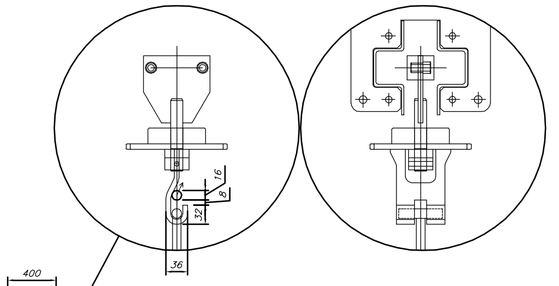

PRODUCTION DATA
DATI DI PRODUZIONE

PRODUCT TYPE / PRODOTTO	CYLINDERS / BOMBOLE
PIECES SIZES : / DIMENSIONI PEZZI :	
CYLINDER EXTERNAL DIAMETER / DIAMETRO ESTERNO BOMBOLA	150/250 mm
HEIGHT / ALTEZZA	600/1700 mm
MAX PARTS SURFACE / MAX SUPERFICIE PEZZI	1.2m
AVERAGE THICKNESS / SPESSORE MEDIO	3/4 mm
MAX PIECE WEIGHT / MAX PESO PEZZI	120 Kg
LOADING PITCH / PASSO CARICO	400 mm
FEED SYSTEM / TIPO AVANZAMENTO	AUTOMATIC STEP BY STEP / PASSO/PASSO AUTOMATICO
DAILY PRODUCTION (8 HOURS AT FULL CAPACITY) / PRODUZIONE GIORNALIERA (8 ORE A CAPACITA' MASSIMA)	N. 120 CYLINDERS / N. 120 BOMBOLE
TYPE OF HANDLING CONVEYOR / TIPO DI MOVIMENTAZIONE MONOROTAIA	OVERHEAD MONORAIL / CONVOGLIATORE AEREO
ADJUSTABLE CONVEYOR SPEED VELOCITA' AVANZAMENTO NOMINALE CONVOGLIATORE m/min	da MIN. 0,4 a MAX 1

AIR LIQUIDE AIRMADI

LIMITS OF FURNITURE

10.c	Elettric cabinet Quadro elettrico granigliatrice
10.b	Elettric cabinet Quadro elettrico cabina polveri
10.a	Elettric cabinet Quadro elettrico granigliatrice
10	Elettric cabinet Quadro elettrico Generale
9	Overhead monorail conveyor stop and go Convogliatore aereo monorotaia
8	Load and unload elevator table Pedana scarico e carico
7	Top color cylinder dry booth for automatic application Cabina verniciatura liquida per oglva (automatica)
6	3 way baking oven (convection type) Forno di cottura a convezione (a 3 vie)
5	Exhaust fan Ventilatore di estrazione
4	Powder filter Filtro cabina polvere
3	Powder cyclone Ciclone cabina polvere
2	Powder coating booth for automatic application Cabina verniciatura polvere (automatica)
1	Shot Blasting machine Granigliatrice
ITEM / POS.	DESCRIPTION / DESCRIZIONE

DESCRIPTION

LINEA VRNT BOMBOLE
CYLINDERS PAINTING LAY–OUT

AIRMADI REF. OFFERTA / N°	DRAWN BY	CHECKED	APPROVED
	CRD	ANN	ANN
DRWG n° N0006.I.01.00	REV. C	SCALE 1:50	DATE 05/05/2011

REV.	DATE	DESCRIPTION	DRAWN BY	CHECKED	APPROVED
A	02/05/11	Evaluation/Issue	CRD	MER	MER
B	05/05/11	RUOTATO INTERO IMPIANTO DI 90° IN SENSO ORARIO	ANE		
C	31/05/11	INSERITO CAPANNONE AVVISTO DA CLIENTE + GENERALI	ANE		

Copyright of this drawing is reserved. It is severely forbidden to reproduce it or to show it to a third party or to competitors without our written authorization.

AIRMADI PAINTING

DISEGNO DI CASA — VICINI — ITALY