

AXONTM

ENERGY SERVICES

596 South Hollywood Road
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ASSEMBLED PRODUCT DATA SHEET

DESCRIPTION: ASSEMBLY, BOP, AXON TYPE 50, SINGLE, 18-3/4" 10000 PSI W.P.
 Single Ram Cavity, 18-3/4" API 10000 BX-164, Studded Top X Flanged Bottom, with (2) 4-1/16" API 10000 BX-155, Studded Side Outlets, Inconel Inlay Ring Grooves, New Manufactured Body, With Used Standard Bonnets, Hydraulic Wedgelocks, Suitable for H2S Service per NACE MR-0175, Temp Class T-20/250 on Body, Temp Class "XX" on Non-Metallic Materials, Repair/Remanufactured

PART NUMBER: 91314-06-01 **SO NO:** 48-814901
QUANTITY: 1 **APP SERIAL NO:** 48-81490103
CUSTOMER: BASSDRILL-ATLANTICA MANAGEMENT **CUST PO:** BDB1002069.1
DATE: 06/20/2019

APPLICABLE SPEC:

1. API SPECIFICATION 16A/ISO 13533: Petroleum and Natural Gas Industries: Drilling and Production Equipment: Drill-Through Equipment, (3rd Edition)
2. API SPECIFICATION 6A/ISO 10423: Petroleum and Natural Gas Industries: Drilling and Production Equipment: Wellhead and Christmas Tree Equipment, (Latest Edition)
3. NACE MR0175/ISO 15156-1: Petroleum and Natural Gas Industries: Materials for use in H2S-containing Environments in Oil and Gas Production
4. APP SPECIFICATION QS152: Hardness Testing Requirements for Metallic Materials, Rev. B

MATERIAL DATA:

ITEM	SERIAL NO	HEAT NO	HARDNESS
BODY	46-12588	60852	207HB
BLIND FLANGE	48-81490104-5	1183522	217HB
BLIND FLANGE	48-81490104-6	1183522	217HB
DOOR 1	48-81490103-1	REF 48-81374003	N/A
INTERMEDIATE FLANGE	48-81374003-02	N/A	206HB
BONNET	48-81374003-04	N/A	207HB
OPERATING PISTON	48-263-3	41870-1	235HB
OP CYLINDER	48-287-1	172245	N/A
OPEN RC PISTON	48-81366001-12-1	140381	N/A
CLOSE RC PISTON	48-243-5	132327	N/A
R. C. CYLINDER	48-81374008-14-1	N/A	N/A
R. C. CYLINDER	48-81374006-14-2	N/A	N/A
WASHER	48-246	MM13105207	N/A
OPEN NYLON THREAD PROTECTOR	48-258-6	N/A	N/A
CLOSE NYLON THREAD PROTECTOR	48-257-11	N/A	N/A
HSG, WEDGELOCK	48-81356506-30-2-1	A13002650	217HB
HEAD, LOCKING	48-268-3	N8909	187HB
HEAD, UNLOCK	48-267-3	N8909	197HB
PISTON EXT.	48-81371301-33-1	221745	N/A
PISTON, LOCKING	48-266-2	220667	N/A
WEDGE PISTON	48-273-1	121251	N/A
SLEEVE	48-81371301-36	56973	N/A
BALANCE CHAMBER	48-265-13	N/A	N/A
BONNET BOLT	48-81378801-4	121216	N/A

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BONNET BOLT	48-81378801-2	121216	N/A
BONNET BOLT	48-81378801-8	121216	N/A
BONNET BOLT	48-81378801-1	121216	N/A
BONNET SEAL	BATCH 90-113069252	N/A	EXP 1/25
CONNECTING ROD SEAL	BATCH 67-113005793	N/A	EXP 6/24
DOOR2	48-81490103-2	REF 48-81374001	N/A
INTERMEDIATE FLANGE	48-81374001-02	N/A	206HB
BONNET	48-81374001-04	N/A	217HB
OPERATING PISTON	48-81374001-06	N/A	229HB
OP CYLINDER	48-81362801-08	N/A	223HB
OPEN RC PISTON	48-244-7	132327	N/A
CLOSE RC PISTON	48-81374001-13-1	N/A	N/A
R. C. CYLINDER	48-81374001-14-1	N/A	N/A
R. C. CYLINDER	48-81374003-14-2	N/A	N/A
WASHER	48-246	MM13105207	N/A
OPEN NYLON THREAD PROTECTOR	48-258-15	N/A	N/A
CLOSE NYLON THREAD PROTECTOR	48-257-25	N/A	N/A
HSG, WEDGELOCK	48-81364002-30	N/A	217HB
HEAD, LOCKING	48-268-3	N8909	187HB
HEAD, UNLOCK	48-81371301-32-1	N8909	207HB
PISTON EXT.	48-264-2	221745	285HB
PISTON, LOCKING	48-266-1	220667	N/A
WEDGE PISTON	48-273-2	121251	N/A
SLEEVE	48-81364001-36-1	56973	N/A
BALANCE CHAMBER	48-265-5	N/A	N/A
BONNET BOLT	48-81378801-5	121216	N/A
BONNET BOLT	C1161359/1	MM1101768	N/A
BONNET BOLT	C1161359/1	MM1101768	N/A
BONNET BOLT	C1161359/1	MM1101768	N/A
BONNET SEAL	BATCH 90-113069252	N/A	EXP 1/25
CONNECTING ROD SEAL	BATCH 67-113005793	N/A	EXP 6/24

INSPECTION & NDE INFORMATION:

ITEM	WORK ORDER	NDE TYPE	ACC. CRITERIA	PERFORMED BY	RESULT
ASSEMBLY	48-81490103	VISUAL/DIM	API 16A/APP DRAWING	J.DANOS	ACCEPT
BODY	46-12588	VISUAL/DIM	API 16A/APP DRAWING	J.MIJARES	ACCEPT
BODY	46-12588	MPI	API 16A/QS151	J.MIJARES	ACCEPT
BODY	46-12588	LP	API 16A/QS153	S.PAYNE	ACCEPT
INTERMEDIATE FLANGE	48-81374003-02	VISUAL/DIM	API 16A/APP DRAWING	J. DANOS L. HENN	ACCEPT
INTERMEDIATE FLANGE	48-81374003-02	LP	API 16A/QS153	L. HENN	ACCEPT
BONNET	48-81374003-04	VISUAL/DIM	API 16A/APP DRAWING	J. DANOS L. HENN	ACCEPT
BONNET	48-81374003-04	LP	API 16A/QS153	L. HENN	ACCEPT
OPERATING PISTON	48-263	VISUAL/DIM	API 16A/APP DRAWING	J. DANOS L. HENN	ACCEPT
OPERATING	48-263	LP	API 16A/QS153	L. HENN	ACCEPT