

596 South Hollywood Road Houma, LA 70360

Telephone: (985) 872-3711 Facsimile: (985) 872-4297 Email: jordydanos@axonep.com

CERTIFICATE OF CONFORMANCE

DESCRIPTION: ASSEMBLY, BOP, AXON TYPE 50, SINGLE, 18-3/4" 10000 PSI W.P.

Single Ram Cavity, 18-3/4" API 10000 BX-164, Studded Top X Flanged Bottom, with (2) 4-1/16" API 10000 BX-155, Studded Side Outlets, Inconel Inlay Ring Grooves, New Manufactured Body, With Used Standard Bonnets, Hydraulic Wedgelocks, Suitable for H2S Service per NACE MR-0175, Temp Class T-20/250 on Body, Temp Class "XX" on Non-Metallic Materials, Repair/Remanufactured

PART NUMBER: 91314-06-01

QUANTITY: 1

CUSTOMER: BASSDRILL-ATLANTICA MANAGEMENT

DATE: 06/20/2019

SO NO: 48-814901

APP SERIAL NO: 48-81490103

CUST PO: BDB1002069.1

APPLICABLE SPECIFICATIONS

1. API SPECIFICATION 16A/ISO 13533: Petroleum and Natural Gas Industries: Drilling and Production Equipment: Drill-Through Equipment, (3rd Edition)

 API SPECIFICATION 6A/ISO 10423: Petroleum and Natural Gas Industries: Drilling and Production Equipment: Wellhead and Christmas Tree Equipment, (Latest Edition)

 NACE MR0175/1SO 15156-1: Petroleum and Natural Gas Industries: Materials for use in H2Scontaining Environments in Oil and Gas Production

4. APP SPECIFICATION QS152: Hardness Testing Requirements for Metallic Materials, Rev. B

CUSTOMER REQUIREMENTS

N/A

RESULTS OF TESTING

All of the equipment used in this assembly, has successfully passed all inspections, dimensional verification and applicable testing. Hardness tests were performed on critical components and are in accordance with NACE MR0175 specifications. Hardness test reports have been included with this document package. Calibration records on all measuring equipment used are available to the customer if requested.

COMMENTS

This equipment has successfully passed strenuous inspections and tests to verify complete conformance to API and potential customer requirements.

WARRANTY STATEMENT

With this Certificate of Conformance, Axon Pressure Products attests that the equipment described above, unless otherwise noted, conforms to all applicable specifications. Axon Pressure Products warrants that all equipment repaired, remanufactured, or manufactured by it shall be free from defects in workmanship and material, when the equipment is used within the service and pressure range for which it was originally manufactured. Such warranty shall be binding upon Axon Pressure Products for a period of twelve months from the date of sale and delivery, whichever is later. If, at any time within such period, it is established to the satisfaction of Axon Pressure Products that the equipment is defective, at any lime during its warranted life, Axon Pressure Products at its option, shall repair or exchange such item, or refund the purchased price paid. It shall be understood that the liability of Axon Pressure Products shall be limited to repair and replacement and that Axon Pressure Products shall not be liable for any direct, indirect, or consequential damages arising out of any defects on from any cause whatsoever. This warranty does not cover deterioration by corrosion on any other cause of failure other than defects in workmanship and material. Warranty shall be void if serial numbers or other identifying numbers are destroyed.

Approved By: Jordy Danos, Quality Supervisor

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ASSEMBLED PRODUCT DATA SHEET

DESCRIPTION: ASSEMBLY, BOP, AXON TYPE 50, SINGLE, 18-3/4" 10000 PSI W.P.

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4. APP SPECIFICATION QS152: Hardness Testing Requirements for Metallic Materials, Rev. B

MATERIAL DATA:

ITEM	SERIAL NO	HEAT NO	HARDNESS	
BODY	46-12588	60852	207HB	
BLIND FLANGE	48-81490104-5			
BLIND FLANGE	48-81490104-6	1183522	217HB	
DOOR 1	48-81490103-1			
INTERMEDIATE FLANGE	48-81374003-02	N/A	206HB	
BONNET	48-81374003-04	N/A	207HB	
OPERATING PISTON	48-263-3	41870-1	235HB	
OP CYLINDER	48-287-1	172245	N/A	
OPEN RC PISTON	48-81366001-12-1	140381	N/A	
CLOSE RC PISTON	48-243-5	132327	N/A	
R.C.CYLINDER	48-81374008-14-1	N/A	N/A	
R.C. CYLINDER	48-81374006-14-2	N/A	N/A	
WASHER	48-246	48-246 MM13105207		
OPEN NYLON THREAD PROTECTOR	48-258-6	N/A	N/A	
CLOSE NYLON THREAD PROTECTOR	48-257-11	N /A	N/A	
HSG, WEDGELOCK	48-81356506-30-2-1	A13002650	217HB	
HEAD, LOCKING	48-268-3	N8909	187HB	
HEAD, UNLOCK	48-267-3	N8909	197HB	
PISTON EXT.	48-81371301-33-1	221745	N/A	
PISTON, LOCKING	48-266-2	220667	N/A	
WEDGE PISTON	48-273-1	121251	N/A	
SLEEVE	48-81371301-36	56973	N/A	
BALANCE CHAMBER	48-265-13	N/A	N/A	
BONNET BOLT	48-81378801-4	121216	N/A	

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BONNET BOLT	48-81378801-2	121216	N/A
BONNET BOLT	48-81378801-8	121216	N/A
BONNET BOLT	48-81378801-1	121216	N/A
BONNET SEAL	BATCH 90-113069252	N/A	EXP 1/25
CONNECTING ROD SEAL	BATCH 67-113005793	N/A	EXP 6/24
DOOR2	48-81490103-2	REF 48-81374001	N/A
INTERMEDIATE FLANGE	48-81374001-02	N/A	206HB
BONNET	48-81374001-04	N/A	217HB
OPERATING PISTON	48-81374001-06	N/A	229HB
OP CYLINDER	48-81362801-08	N/A	223HB
OPEN RC PISTON	48-244-7	132327	N/A
CLOSE RC PISTON	48-81374001-13-1	N/A	N/A
R. C. CYLINDER	48-81374001-14-1	N/A	N/A
R. C. CYLINDER	48-81374003-14-2	NA	N/A
WASHER	48-246	MM13105207	N/A
OPEN NYLON THREAD PROTECTOR	48-258-15	N/A	N/A
CLOSE NYLON THREAD PROTECTOR	48-257-25	N/A	N/A
HSG, WEDGELOCK	48-81364002-30	N/A	217HB
HEAD, LOCKING	48-268-3	N8909	187HB
HEAD, UNLOCK	48-81371301-32-1	N8909	207HB
PISTON EXT.	48-264-2	221745	285HB
PISTON, LOCKING	48-266-1	220667	N/A
WEDGE PISTON	48-273-2	121251	N/A
SLEEVE	48-81364001-36-1	56973	N/A
BALANCE CHAMBER	48-265-5	NA	N/A
BONNET BOLT	48-81378801-5	121216	NA
BONNET BOLT	C1161359/1	MM1101768	N/A
BONNET BOLT	C1161359/1	MM1101768	N/A
BONNET BOLT	C1161359/1	MM1101768	N/A
BONNET SEAL	BATCH 90-113069252		
CONNECTING ROD SEAL	BATCH 67-113005793	N/A	EXP 6/24

INSPECTION & NDE INFORMATION:

ITEM	WORK ORDER	NDE TYPE	ACC. CRITERIA	PERFORMED BY	RESULT
ASSEMBLY	48-81490103	VISUAL/DIM	API 16A/APP DRAWING	J.DANOS	ACCEPT
BODY	46-12588	VISUAL/DIM	API 16A/APP DRAWING	J.MIJARES	ACCEPT
BODY	46-12588	MPI	API 16A/QS151	J.MIJARES	ACCEPT
BODY	46-12588	LP	API 16A/QS153	S.PAYNE	ACCEPT
INTERMEDIATE FLANGE	48-81374003-02	VISUAL/DIM	API 16A/APP DRAWING	J. DANOS L. HENN	ACCEPT
INTERMEDIATE FLANGE	48-81374003-02	LP	API 16A/QS153	L. HENN	ACCEPT
BONNET	48-81374003-04	VISUAL/DIM	API 16A/APP DRAWING	J. DANOS L. HENN	ACCEPT
BONNET	48-81374003-04	LP	API 16A/QS153	L HENN	ACCEPT
OPERATING PISTON	48-263	VISUAL/DIM	API 16A/APP DRAWING	J. DANOS L. HENN	ACCEPT
OPERATING	48-263	ĽР	API 16A/QS153	L. HENN	ACCEPT